



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D350-607-511
Job Sheet 182148-A



Part No: D350-607-511

Job Qty: 2 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 8/31/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	9/25/18	8/31/18	0.00	0.00	Start Up Stores/Pkg-2			OCT 03 2018
140	Packaging	2 pcs		8/31/18	0.00	0.00	Packaging1-3			OCT 03 2018
150	QC	2 pcs		8/31/18	0.00	0.00	QC4			OCT 03 2018
160	Packaging	2 pcs		8/31/18	0.00	0.00	Packaging3-1			OCT 03 2018
165	DC	2 pcs		8/31/18	0.00	0.00	DC			OCT 04 2018
170	QC21-FG	2 Ea		8/31/18	0.00	0.00	QC21			OCT 04 2018

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	16 Ea (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	4 Ea (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, X-tube, 3"	16 Ea (8 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	4 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	80 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	8 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	2 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	2 Ea (1 ea)	140-Packaging	5114988
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	140-Packaging	5115582 x 1 5115025 x 1
D4775-041	Strut Assembly	4 Ea (2 ea)	140-Packaging	5115140



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Container No: S115001



Part: D350-607-511

Job No: 182148-A

Serial No/Batch: S114999

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR00213NY 15/09/09, EASA S

STC SH94-14
STC SR00213NY
OCT 03 2009
OCT 03 2009

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	40	1,419	0
	AN4-42A	8	139	0
	AN6-13A	4	65	0
	D3501-1	16	455	0
	D3910-3	4	14	0
	D3910-5	2	21	0
	D3910-7	2	14	0
	D3984-030	16	119	0
	D4085-3	2	25	0
	D4713-1	2	30	0
	D4776-3	4	20	0
	MS21042L4	48	3,975	0
	MS21042L6	4	400	0
	MS3367-5-0	2	753	0
	NAS1149F0432P	80	1,226	0
	NAS1149F0663P	8	700	0
140-Packaging	D4148-041	2	2	0
	D4149-041	2	4	0
	D4775-041	4	1	0

Part Specifications

Specifications could not be found.

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D350-607-511
Job Sheet 182148



Part No: D350-607-511

Job Qty: 5 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/31/18

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	SEP 25 2018 Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	5 Ea		8/31/18	0.00	0.00	Start Up Stores/Pkg-2			
140	Packaging	5 pcs		8/31/18	0.00	0.00	Packaging1-3			
150	QC	5 pcs		8/31/18	0.00	0.00	QC4			
160	Packaging	5 pcs		8/31/18	0.00	0.00	Packaging3-1			
165	DC	5 pcs		8/31/18	0.00	0.00	DC			
170	QC21-FG	5 Ea		8/31/18	0.00	0.00	QC21			

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	100 Ea (20 ea)	90-Start up Operation	5089347
AN4-42A	Bolt	20 Ea (4 ea)	90-Start up Operation	5094572
AN6-13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5095644
D3501-1	Bushing	40 Ea (8 ea)	90-Start up Operation	5093501
D3910-3	Crosstube Lug	10 Ea (2 ea)	90-Start up Operation	5103687
D3910-5	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5062439
D3910-7	Crosstube Lug	5 Ea (1 ea)	90-Start up Operation	5102494
D3984-030	Rubber Extrusion, X-tube, 3"	40 Ea (8 ea)	90-Start up Operation	5104239
D4148-041	Fwd Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	5114988
D4149-041	Aft Crosstube Lug Assembly	5 Ea (1 ea)	90-Start up Operation	5113275
D4775-041	Strut Assembly	10 Ea (2 ea)	90-Start up Operation	5115140
D4776-3	Skidtube Clevis	10 Ea (2 ea)	90-Start up Operation	5095630
MS21042L4	Nut	120 Ea (24 ea)	90-Start up Operation	5094597
MS21042L6	Nut	10 Ea (2 ea)	90-Start up Operation	5067266
NAS1149F0432P	Washer	200 Ea (40 ea)	90-Start up Operation	5083558
NAS1149F0663P	Washer	20 Ea (4 ea)	90-Start up Operation	5057472
D4085-3	Placard	5 Ea (1 ea)	90-Start up Operation	5105453
D4713-1	Spacer	5 Ea (1 ea)	90-Start up Operation	5095336
MS3367-5-0	Tie Wrap	5 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	100	417	0
	AN4-42A	20	95	0
	AN6-13A	10	91	0
	D3501-1	40	727	0
	D3910-3	10	11	0
	D3910-5	5	35	0
	D3910-7	5	28	0
	D3984-030	40	68	0
	D4085-3	5	17	0
	D4148-041	5	4	0
	D4149-041	5	4	0
	D4713-1	5	49	0
	D4775-041	10	7	0
	D4776-3	10	30	0
	MS21042L4	120	5,696	0
	MS21042L6	10	190	0
	MS3367-5-0	5	768	0
	NAS1149F0432P	200	2,077	0
	NAS1149F0663P	20	808	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
4				D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
1				D4874-041	CARGO TUBE ASSEMBLY
1				D4875-043	CARGO TUBE AFT STRUT
1				D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
1				D5028-041	PLUG ASSEMBLY
1				D5031-041	LOCK PIN ASSY
2				AN310-4	CASTLE NUT
2				AN4-11	BOLT
4				AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
4		24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
2				MS24665-151	COTTER PIN
20		40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

REFERENCE